



- CONSTRUCTION NOTES**
1. Details shown indicate general design only. Dimensions and design may vary among manufacturers.
 2. Install weather tight caps on all pipe and tube post (except perforated tubing).
 3. Protect driven sign posts with drive caps during installation.
 4. Bolt braces to posts at each point where they cross posts.
 5. Install signs with top of post, mounting brackets, etc. with a minimum of 3" below top of sign.
 6. Paint all sign mounting fasteners on sign face a color closely matching the sign face.
 7. Attach all signs, zees and braces mounted to the posts with 5/16" bolts, nuts and washers.
 8. Furnish all aluminum nuts, bolts and washers with anodized finish.

FASTENER SPECIFICATION TABLE
(ALL REFERENCES ARE TO ASTM)

FASTENERS		ALUMINUM	STEEL	STAINLESS STEEL
BOLTS	MACHINE	F468 2024-T4	A307	F593
	CARRIAGE "U"	F468 2024-T4	A307	A276 TYPE 304
NUTS	REGULAR	F467 6061-T6	A563	F594
	LOCKING	F467 2017-T4		
WASHERS		F468 2024-T4	F844	A480
POST CLIP		A356-T6	N/A	N/A

State of Alaska DOT&PF
ALASKA STANDARD PLAN

SIGN TO SIGN POST CONNECTION

Adopted as an Alaska Standard Plan by: *Carolyn Morehouse*
Carolyn Morehouse, P.E.
Chief Engineer

Adoption Date: 07/30/2021

Last Code and Stds. Review
By: LRG Date: 07/30/2021

Next Code and Standards Review date: 07/30/2031